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ISO 13920 Welded Construction	<1000	6,0	0,8
	<630	4,0	0,7
	<400	3,0	0,6
	<250	3,0	0,4
	100	2,0	0,3
	40	1,5	0,2
	L mm	Ham	Isl.
	Nom. Size	Class	
	<4000	2,0	0,4
	<2000	1,2	0,4
ISO 2768 General Tolerances	<1000	0,8	0,3
	<400	0,5	0,3
	30-120	0,3	0,2
	2-30	0,2	0,1
	L mm	m ±	K ±
	Nom. Size	Class	
	>20000	9,0	8,0
	<20000	8,0	7,0
	<16000	7,0	6,0
	<12000	6,0	5,0
ISO 12708 Steel Casting	<8000	5,0	4,0
	<4000	4,0	3,0
	<2000	3,0	2,0
	<1000	2,0	1,5
	<400	1,0	1,0
	30-120	1,0	0,5
	2-30	1,0	0,5
	L mm	A ±	E ±
	Nom. Size	Class	

Realize specular to:
Cod. EM20.24.09.30009

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness	R01	Referans resim güncellenmiştir.	09.07.2024	T.ŞABA	
Paint/Color	Modif. No	Modification Description	Date	Sign	

Item No	Designation Name of Item	Qty.	Standard Identification No Company	S355J2 EN 10025	6.5
ISO 21920-1		ISO 8015	ISO 2553	General Tol.	ISO 2768
EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro. Cast Steel	ISO 13920 A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>	TS 12708 Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
Approved	P.Farina		Scale	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div>	
Checked	M.Borlo		1 : 2		
Prepared	Marco Eid				
Bending Plate LH		EM20.24.09.30010			
TYP	Date:	Parts List No:	Sheet: 1/1	Size: A1	Rev: 01